

| Screw Diameter [mm] | For Hard Woods | | | | For Soft Woods | | | | Countersink [mm] |
|------------------------|---------------------|-------------------------|----------------------|---------------------------|---------------------|-------------------------|----------------------|---------------------------|---------------------|
| | Tapered Bit [mm] | Delta (Tapered) [mm] | Straight Bit [mm] | Delta (Straight) [mm] | Tapered Bit [mm] | Delta (Tapered) [mm] | Straight Bit [mm] | Delta (Straight) [mm] | |
| 2 | 2.2 | 0 | 1.5 | 0.7 | 1.8 | 0.4 | 1.5 | 0.7 | 5.8 |
| 2.5 | 2.8 | -0.2 | 2 | 0.5 | 2.4 | 0.1 | 1.6 | 0.9 | 6.3 |
| 3 | 3 | 0.2 | 2.3 | 0.9 | 2.6 | 0.5 | 1.9 | 1.3 | 7.5 |
| 3.5 | 3.6 | -0.1 | 2.8 | 0.7 | 3.2 | 0.3 | 2.4 | 1.1 | 8 |
| 4 | 4.2 | 0 | 3 | 1.1 | 3.8 | 0.4 | 2.7 | 1.5 | 9.1 |
| 4.5 | 4.8 | -0.3 | 3.6 | 0.9 | 4.4 | 0.1 | 3.2 | 1.3 | 9.5 |
| 5 | 5.3 | -0.5 | 3.7 | 1.1 | 4.9 | -0.1 | 3.3 | 1.5 | 11.5 |
| 5.5 | 5.6 | -0.1 | 4 | 1.5 | 5.2 | 0.3 | 3.6 | 1.9 | 11.1 |
| 6 | 6.2 | -0.1 | 4.3 | 1.9 | 5.8 | 0.3 | 3.9 | 2.3 | 12.4 |
| 7 | 7.3 | -0.5 | 4.9 | 1.9 | 6.9 | -0.1 | 4.5 | 2.3 | 14.7 |
| 7.5 | 8 | -0.5 | 5.6 | 1.9 | 7.6 | -0.1 | 5.2 | 2.3 | 15.9 |
| 8 | 8.2 | -0.1 | 5.9 | 2.3 | 7.8 | 0.3 | 5.5 | 2.7 | 18.8 |
| 9.5 | 9.6 | -0.1 | 6.8 | 2.7 | 9.6 | -0.1 | 6.4 | 3.1 | 19.2 |